



	10	Wire 針金 01.6×6000L	SWMG1			1	
X7195.08.01	9	Single tongued washer 片舌付き座金 M16	SPCC		0.1	12	
X7004.09.15	8	Bolt 六角ボルト M16×30	SS400		0.1	0.9	12
U1010.11.19	7	Hex. head bolt with wire hole 10.9 六角ボルト M20×50	SCM435Q		0.19	4.5	24
U1008.09.17	6	Hex. head bolt with wire hole 針金穴付き六角ボルト M16×40	SS400		0.1	4.8	48
U1-1E374-01	5	Filter assembly こし網組立			7.9	23.7	3
U1-1E373-01	4	Retainer ring 押えリング	SS400		10.3	30.9	3
U6-71272-17	3	Casket 全面型ガスケット (5K-250A)	Tombo #1995		0.15	0.3	2
U6-7K225-K0	2	Blind flange 5K 閉止フランジ 250A	SS400		20.6	41.2	2
	1	Bed Plate Oil Drain (Vertical) 台板油落し要領図 (底落し)			106		1

PART NO.		MATERIAL	DESCRIPTION	MATERIALS	TEST	WEIGHT (kg)	QUANTITY PER SET
開発部				7UEC33LSH			
APPROVED		APPROVED		Bed Plate Oil Drain (Vertical)			
江戸							
飯岡							
CHECKED 吉川		CHECKED		1/1			
DRAWN 甘利		DRAWN		52-11			
		台板油落し要領図 (底落し)					
1st ANGLE PROJECTION		DATE DRAWN	2021.03.24	DRAWING NO.		REV. NO.	
		SCALE	1/15.1/5.1/2	U1-1N010			

COMMON VARIATION OF TOLERANCE (MACHINING) (M.M)	RATINGS OF NOMINAL DIMENSION	OVER 0 TO 6	OVER 6 TO 30	OVER 30 TO 120	OVER 120 TO 400	OVER 400 TO 1000	OVER 1000 TO 2000	OVER 2000 TO 4000	OVER 4000 TO 8000	OVER 8000 TO 16000
	TOLERANCE	+ 0.1	+ 0.2	+ 0.3	+ 0.5	+ 0.8	+ 1.2	+ 2.0	+ 2.0	+ 2.5