
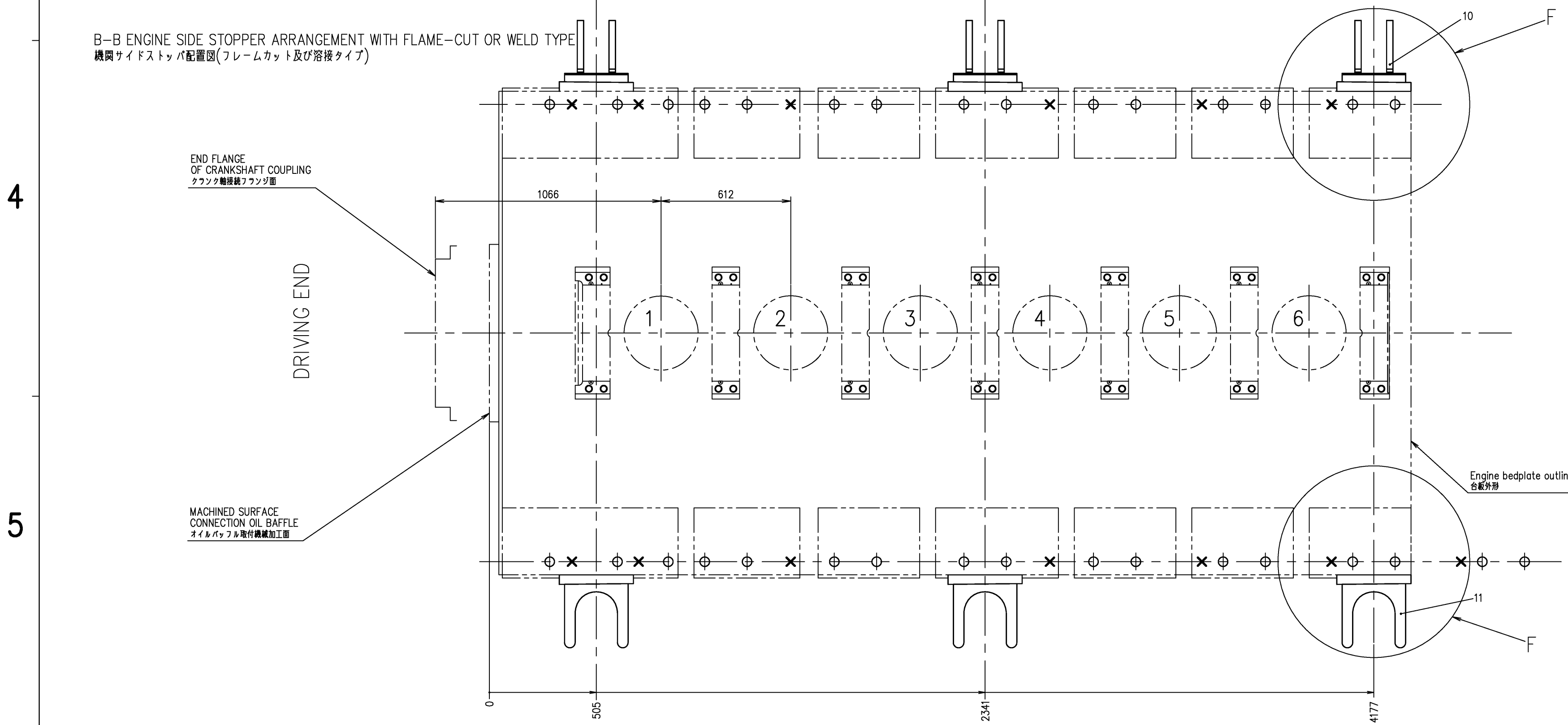
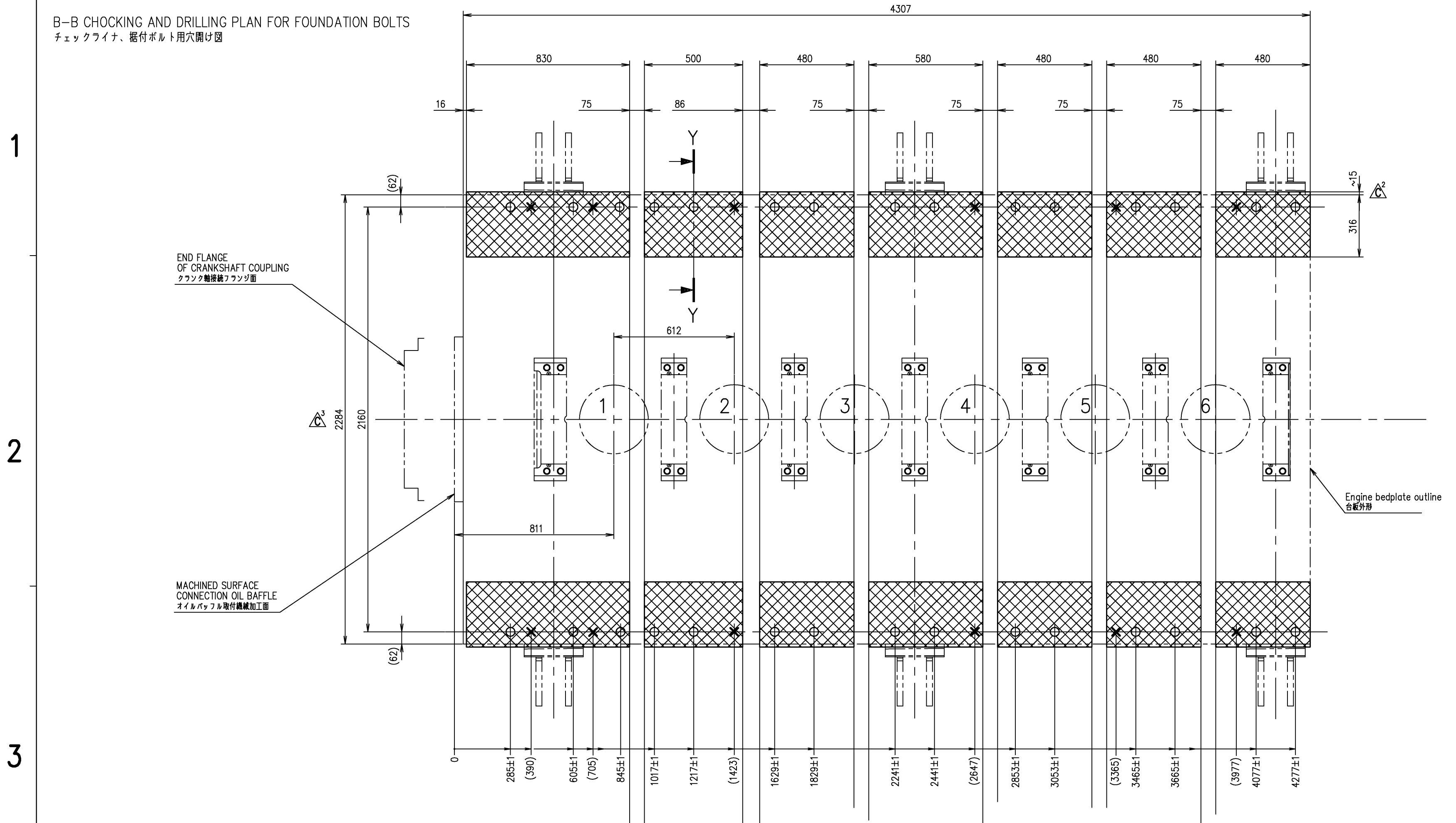


A1

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JAPAN ENGINE CORPORATION		6UEC33/35LSE/-Eco	
APPROVED	江戶	ENGINE SEATING/FOUNDATION	
今中			
CHECKED	飯岡	台板据付要領図	
DRAWN		1/3 52-11	
1st ANGLE PROJECTION		DATE DRAWN 2016-07-08	DRAWING NO. U1-1E379
		SCALE 1:12,1:80	REV. NO. C
Weld shall comply with JIS (Japan Industrial Standards). Material shall comply with JIS unless otherwise specified.		 JAPAN ENGINE CORPORATION	





6

COMMON VARI- ATION OF TOLERANCE (MACHINING) (0.04mm)	RATINGS	OVER 0.5 TO 6	OVER 6 TO 30	OVER 30 TO 120	OVER 120 TO 400	OVER 400 TO 1000	OVER 1000 TO 2000	OVER 2000 TO 4000	OVER 4000 TO 8000	OVER 8000 TO 16000
	TOLERANCE	+0.1	+0.2	+0.3	+0.5	+0.8	+1.2	+2.0	+2.0	+2.5

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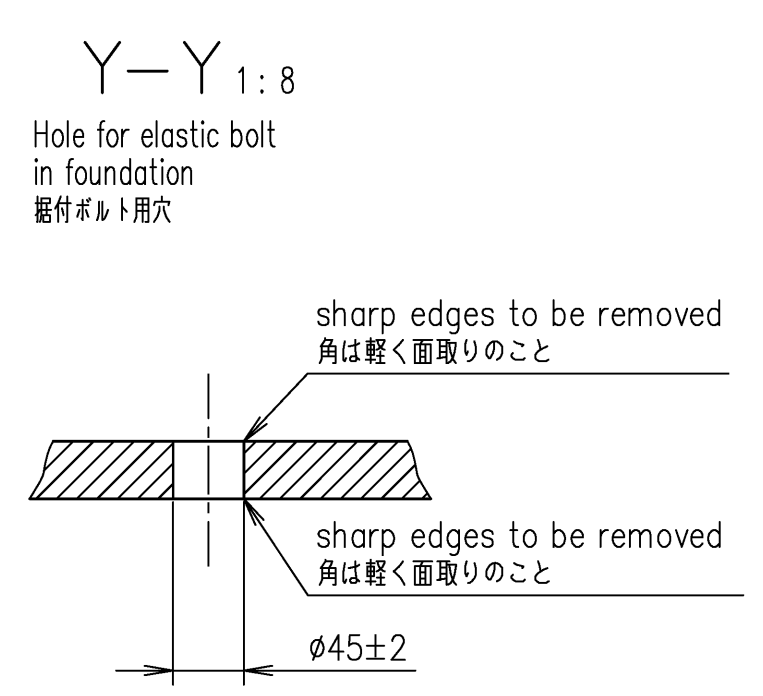
ACAD

備考:

*1) エポキシレジンチョックの最大許容平均面圧については所定の船級規則に従うよう造船所にて決定のこと

*2) ×印はジャッキボルト位置を示す

*3) レジンチョックの標準厚さは25～60mmとすること。最終的な厚さは造船所にて決定のこと。

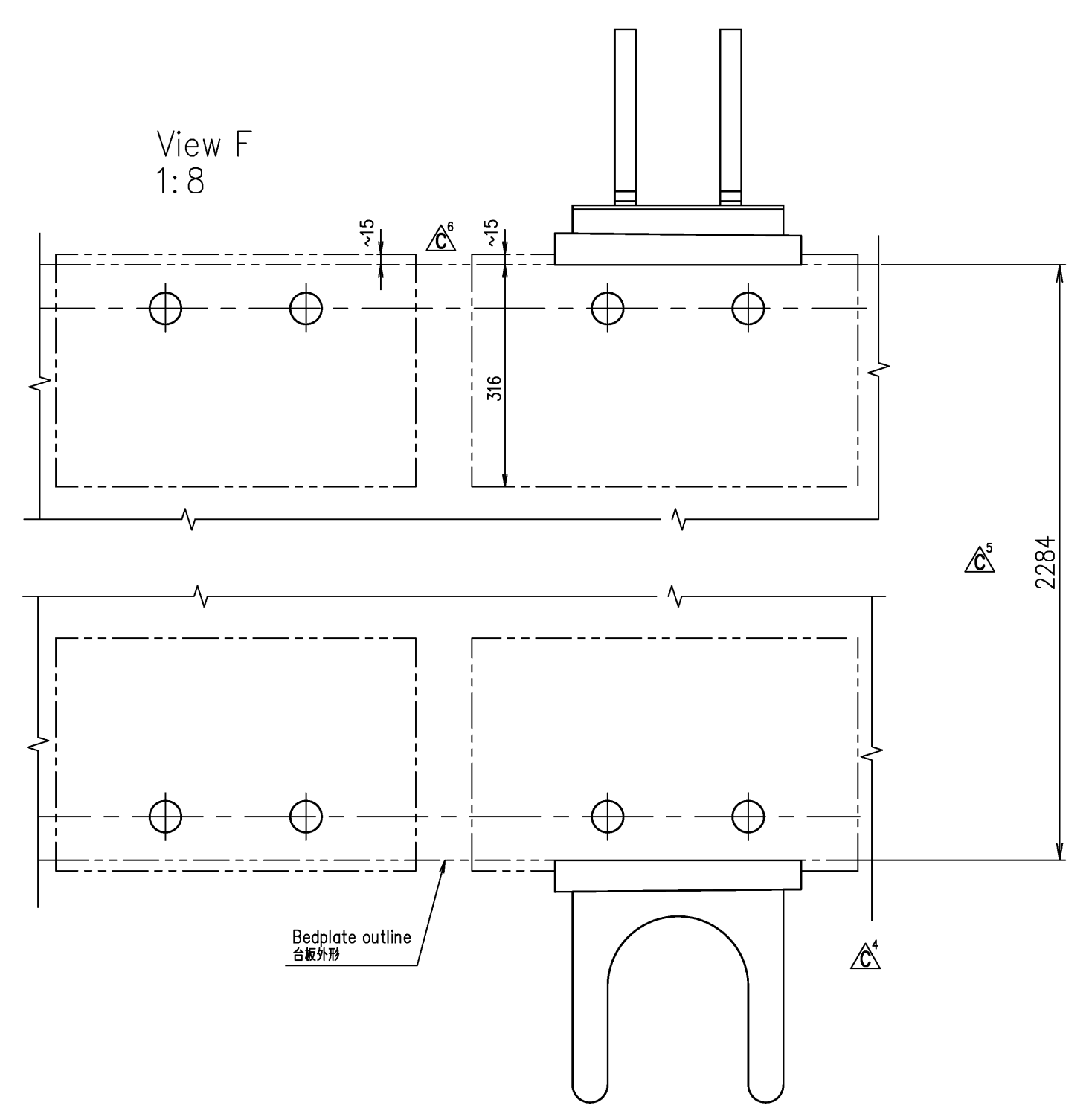


Remarks:

*1) The max. permissible mean surface pressure of the epoxy resin chocks is to be determined by the shipyard in accordance with the relevant classification society/rules.

*2) with ×marked positions represent jacking screws.

*3) Referring to a standardized chock thickness of 25 up to 60mm. Final chock thickness to be determined by shipyard.



See drawing 1/3,3/3

JAPAN ENGINE CORPORATION		APPROVED		6UEC33/35LSE/-Eco		出品先	
江戸		江戸		ENGINE SEATING/FOUNDATION		品証	
今中		今中		台板据付要領図		製造	
飯田		飯田				組立	
DRAWN		DRAWN				機	
						生	
						計	
1st ANGLE PROJECTION		DATE DRAWN 2016-07-08		DRAWING NO. U1-1E379 c		REV. NO.	
Weld shall comply with JIS (Japan Industrial Standards).		SCALE 1:16,1:8,1:4				2/3	
Material shall comply with JIS unless otherwise specified.						52-11	
						控	
						計	

JAPAN ENGINE CORPORATION

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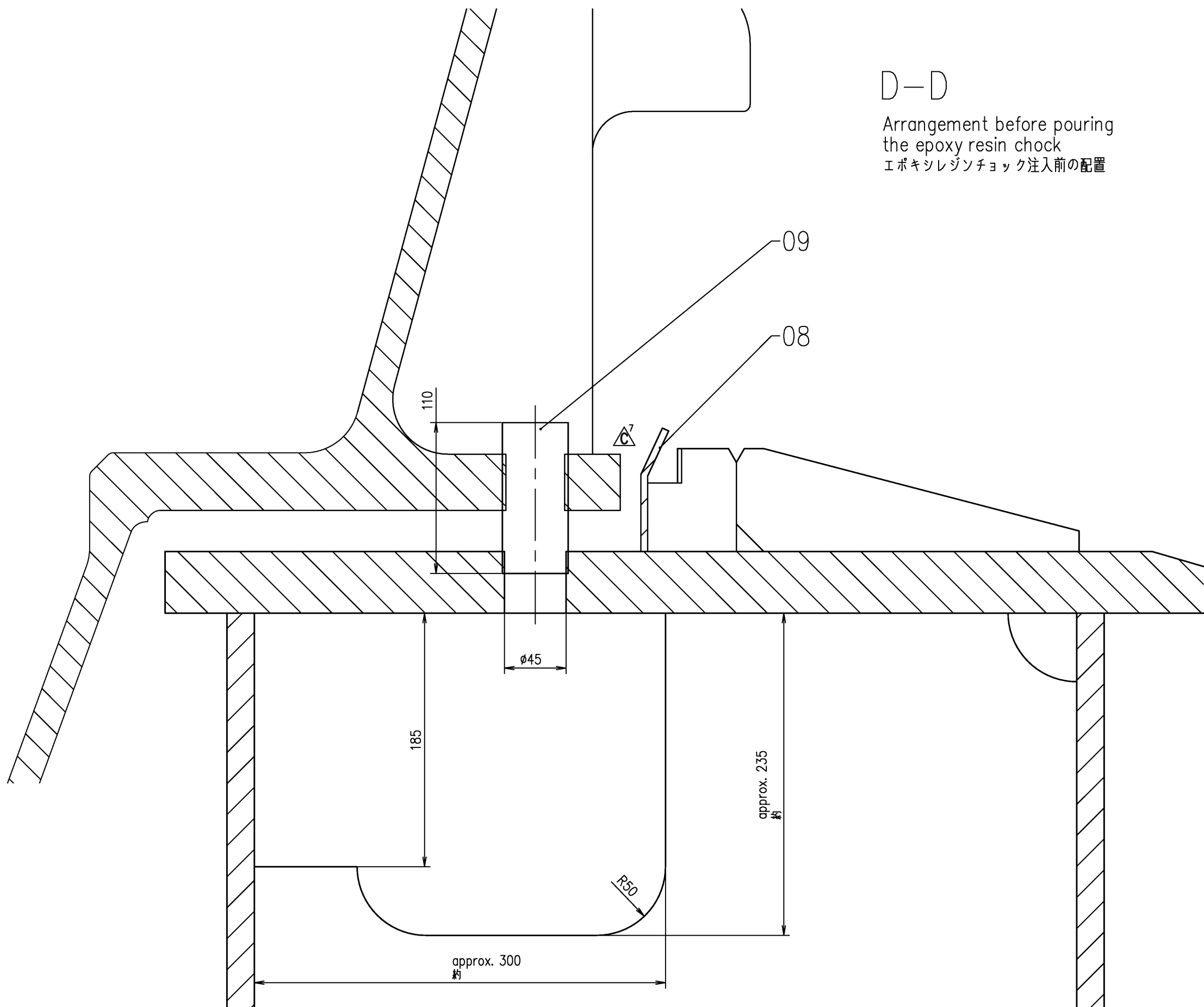
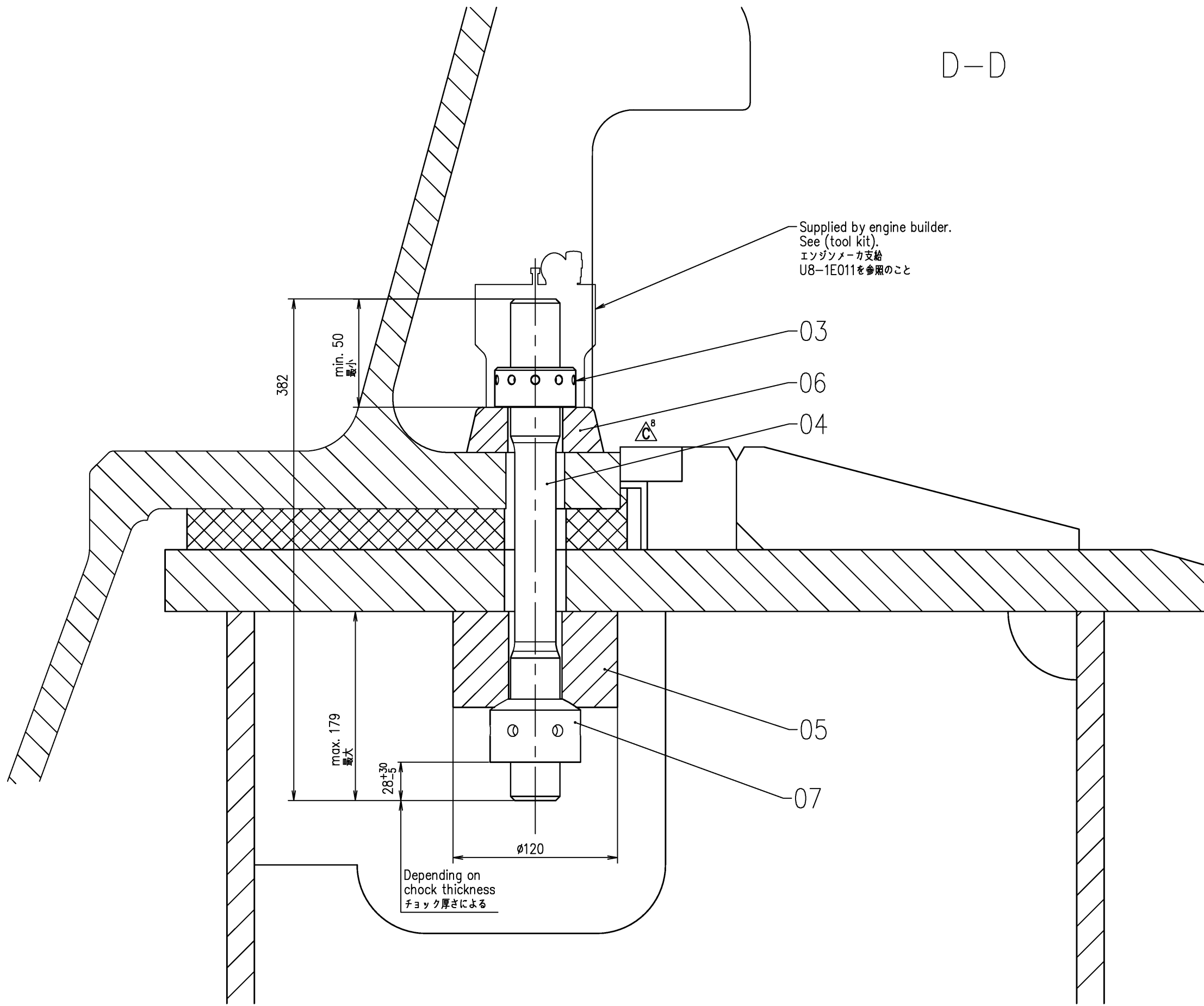
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A1

SURFACE ROUGHNESS	RATINGS					UNDER PROF-MA SHINED SURFACE	PREVIOUS DRAWING			
	(a)	0.8	6.3	25	100		U1-1E149			
REVISIONS										
NO.	UC NO.	DESCRIPTION				DATE	ZONE	APP- PROVED	CHECK- ED	DRAWN
A	UC11257	寸法変更した。				2016.12.26	G-5	柳	今中	飯田
B		図面枠差し替えた。 図の表記を見直した。				2016.7.2	全面	青田	木下 吉川	甘利
C ⁸	UC11659	座板形状を変更した。				2018.8.29		木下	吉川	甘利

C方式変更管理書
No. UC10542

鋳物台板用



See drawing 1/3,2/3

COMMON VARI- ATION OF TOLERANCE (M/M)	RATINGS OF NOMINAL DIMENSION	OVER 0.5 TO 6	OVER 6 TO 30	OVER 30 TO 120	OVER 120 TO 400	OVER 400 TO 1000	OVER 1000 TO 2000	OVER 2000 TO 4000	OVER 4000 TO 8000	OVER 8000 TO 16000
		TOLERANCE	+ 0.1	+ 0.2	+ 0.3	+ 0.5	+ 0.8	+ 1.2	+ 2.0	+ 2.5

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JAPAN ENGINE CORPORATION AGREES WITH WRITTEN MATERIALS.

ACAD

JAPAN ENGINE CORPORATION		APPROVED		6UEC33/35LSE/-Eco		品 証	
江 戸		今 中		ENGINE SEATING/FOUNDATION		調 達	
CHECKED		CHECKED		台板据付要領図		組 立	
DRAWN		DRAWN		3/3		機 械	
1st ANGLE PROJECTION		DATE DRAWN		2016-07-08		REV.NO.	
		SCALE		1:3		52-11	
Weld shall comply with JIS (Japan Industrial Standards). Material shall comply with JIS unless otherwise specified.		JAPAN ENGINE CORPORATION		U1-1E379 c		控 計	