A1

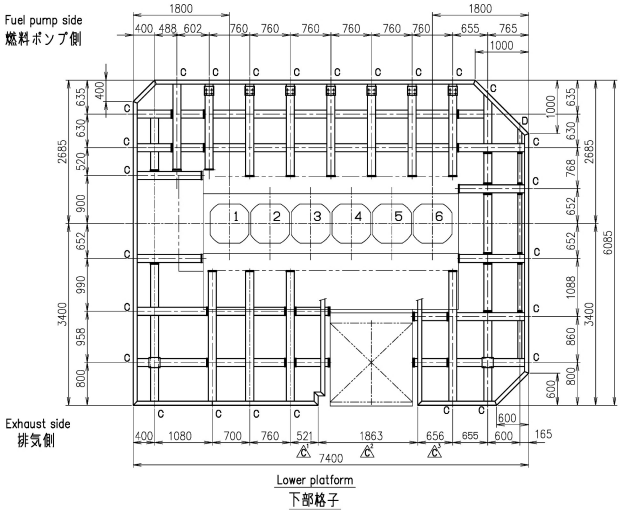
For Tier3

SURFACE ROUGHNESS	1a(z) NSS	UNDER 0.8	UNDER 6.3	UNDER 25	UNDER 100	ANY MACHINED SURFACE
	▽▽▽▽	▽▽▽	▽▽	▽	~	

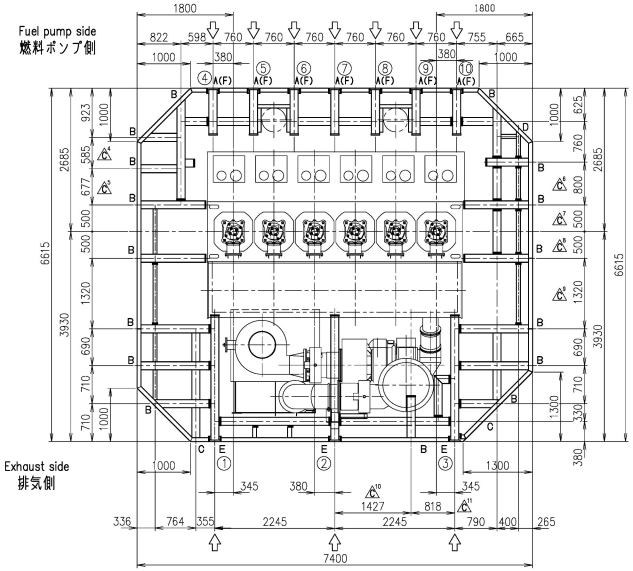
PREVIOUS DRAWING U6-6M054

REVISIONS

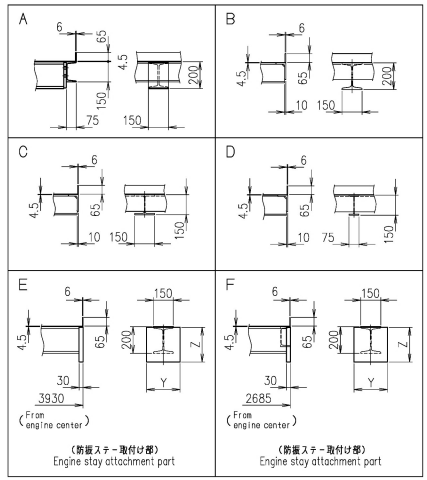
NO.	UC NO.	DESCRIPTION	DATE	ZONE	APP-PROVED	CHECK-ED	DRAWN
A	UC12481	・防振ステー Y寸法を変更した。 ・上部ポンプ側支柱寸法を変更した。	2020.3.26	C-4 D,E-1	木下	古川	甘利
B	UC12554	寸法を変更した。	2020.6.16	C,D-2 C-5	木下	古川	甘利
C[11]	UC12785	寸法を変更した。	2020.11.6	全面	木下	古川	



Lower platform
下部格子



Upper platform
上部格子

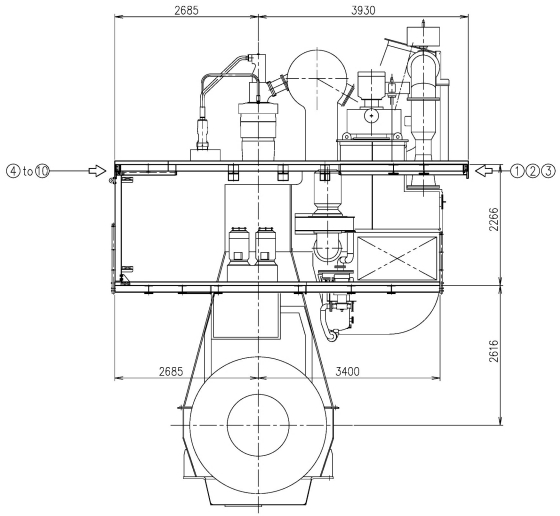


Position of engine stay attachment points.
⇦ :防振ステー配置可能位置

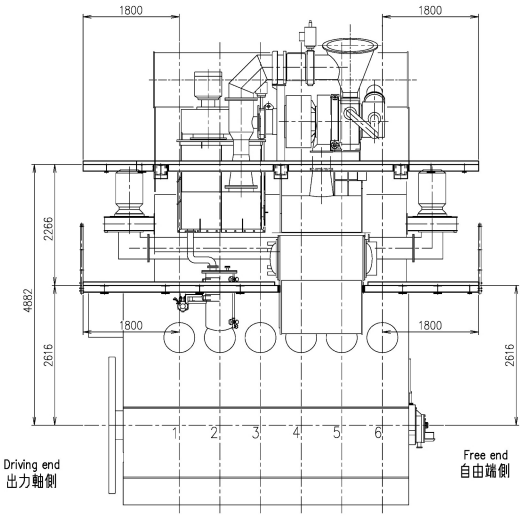
	Type	Total	Y	Z	Exh.side ①	②	③	Pump side ④	⑤	⑥	⑦	⑧	⑨	⑩
CASE1	Friction	3	175	200	◎	◎	◎							
CASE2	Hydraulic	4	250	260	◎			◎	◎					◎
CASE3	Friction	4	175	200	◎			◎	◎					◎
CASE4	Friction	3	175	200				◎		△	◯	△		◎
CASE5	Friction	4	175	200				◎	△	◯	△	◯	△	◎

◎◯ : Standard position
△ : Optional position
Optional position can be applied as below.

⑦ → ⑥ or ⑧
⑥ → ⑤ or ⑦ ⑧ → ⑦ or ⑨



View from driving end
出力軸端より見る



View from exhaust side
排気側より見る

備 考

1. 次のものは、供給範囲に含まれません。
(A) 上部格子用外側支柱及び同手摺
(B) 梯子（フロア ⟷ 下部格子及び、下部格子 ⟷ 上部格子間）
2. 鋼板は4.5mmを標準とする。

Remarks
1.Following shall be supplied by the shipbuilder.
(A) Handrail and props on upper platform
(B)Large stairs between upper-and middle-and lower-platforms.
2.Plate thickness of platform
Upper platform t=4.5
Lower platform t=4.5

PROVISIONAL
CONFIDENTIAL

NO.	PART NO.	MARK	DESCRIPTION	MATERIALS	No. OF 1-PIECE	TOTAL WEIGHT (kg)	QUANTITY PER SET
1			Platform arrangement 格子配置図				

開発部		6UEC42LSH-Eco-EGR
APPROVED 江戸	APPROVED	Platform arrangement
CHECKED 古川	CHECKED	格子配置図 (MET37MB×1) 1/1
DRAWN 甘利	DRAWN	00-00

1st ANGLE PROJECTION	DATE 2020.2.21	DRAWING NO. U6-6M055	REV. NO. C
	SCALE 1:50		

Weld shall comply with JIS (Japan Industrial Standards).
Material shall comply with JIS unless otherwise specified.

JAPAN ENGINE CORPORATION

出図先: 品証 / 調達 / 組立 / 機械 / 生計 / 設計

COMMON VARIATION OF TOLERANCE (MACHINING) (W, M)	RATINGS OF NOMINAL DIMENSION	OVER 0.5 TO 6	OVER 6 TO 30	OVER 30 TO 120	OVER 120 TO 400	OVER 400 TO 1000	OVER 1000TO 2000	OVER 2000TO 4000	OVER 4000TO 8000	OVER 8000TO 16000
	TOLERANCE	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2.0	± 2.8	± 2.5

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