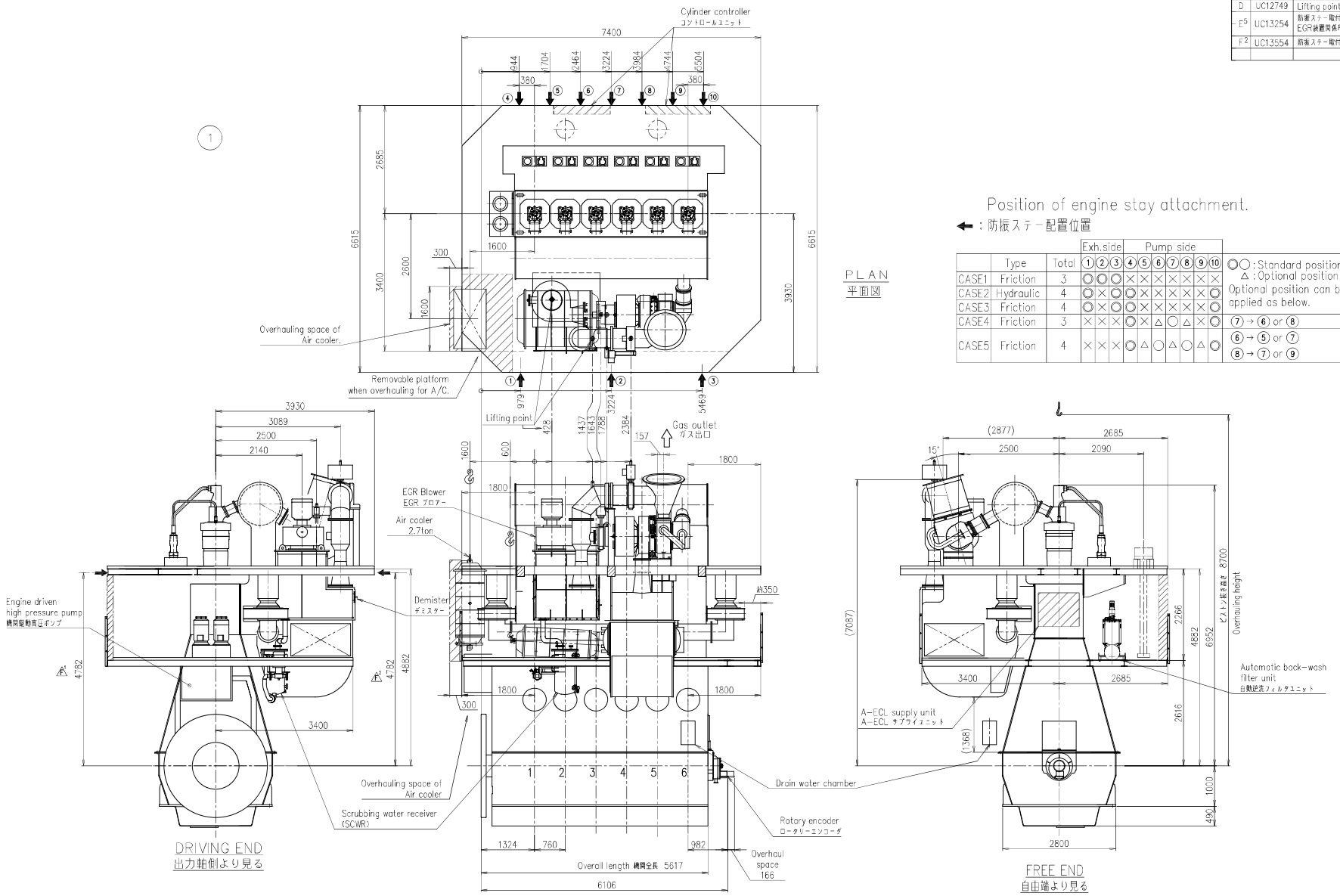

Position of engine stay attachment.

←：防振ステー配置位置

	Type	Total	Exh.side ①	②	③	Pump side ④	⑤	⑥	⑦	⑧	⑨	⑩
CASE1	Friction	3	◎	◎	◎	×	×	×	×	×	×	×
CASE2	Hydraulic	4	◎	×	◎	◎	×	×	×	×	×	◎
CASE3	Friction	4	◎	×	◎	◎	×	×	×	×	×	◎
CASE4	Friction	3	×	×	×	◎	×	△	○	△	×	◎
CASE5	Friction	4	×	×	×	◎	△	○	△	○	△	◎

◎○ : Standard position
△ : Optional position
Optional position can be applied as below.

⑦ → ⑥ or ⑧
⑥ → ⑤ or ⑦
⑧ → ⑦ or ⑨

◆印寸法はEGRブロワ吊位置を示す。(1.5ton用)
Dimensions indicated with ◆ shows the position of lifting for EGR blower. (for 1.5ton)

●印寸法はEGRガス出入口管組立用の吊ピース位置を示す。(0.5ton用)
Dimensions indicated with ● shows the position of eye plate for EGR gas inlet / outlet pipes. (for 0.5ton)

COMMON VARIATION OF TOLERANCE (MACHINING) (M.M)	RATINGS OF NOMINAL DIMENSION	OVER 0.5 TO 6	OVER 6 TO 30	OVER 30 TO 120	OVER 120 TO 400	OVER 400 TO 1000	OVER 1000 TO 2000	OVER 2000 TO 4000	OVER 4000 TO 8000	OVER 8000 TO 16000
	TOLERANCE	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2.0	± 2.0	± 2.5

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For Tier3

SURFACE ROUGHNESS: RATINGS (a) | UNDER 0.8s | UNDER 6.3 | UNDER 25 | UNDER 100 | APPROVED OWNED SURFACE

PREVIOUS DRAWING U1-0M001,007

REVISIONS

NO.	UC NO.	DESCRIPTION	(DATE)	ZONE	APPROVED	CHECKED	DRAWN
D	UC12749	Lifting pointを追加した。	2020-10-22	全面	木下	吉川	
E[3]	UC13254	防振ステー取付高さ変更。 EGR装置関係吊り位置変更。	2021-7-20	A,C-4 B-3 C-3	木下	吉川	甘利
F[2]	UC13554	防振ステー取付高さ変更。	2021-12-13	A,C-4	木下	吉川	甘利

PART NO.	MARK	DESCRIPTION	MATERIALS	TEST P.	1-PIECE WEIGHT (kg)	TOTAL QUANTITY PER SET
	1	GENERAL ARRANGEMENT (OUTLINE) 全体装置外形図				

開発部		6UEC42LSH-Eco-EGR	
APPROVED 江戸	APPROVED	GENERAL ARRANGEMENT (OUTLINE)	
木下		全体装置外形図 (MET37MB×1)	1/1.
CHECKED 田中	CHECKED		00-00
DRAWN	DRAWN		
1st ANGLE PROJECTION	DATE DRAWN 2019-10-03	DRAWING NO. U1-0M008	REVNO. F
	SCALE 1/50		

JAPAN ENGINE CORPORATION